

Date: Thursday, 3/9/2006 12:44:26 PM  
 User: Kim Johnston

## Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 26192  
 Estimate Number : 11394  
 P.O. Number : NIA  
 This Issue : 3/9/2006 S.O. No. : NIA  
 Prsht Rev. : NC  
 First Issue : NIA Type : PURCHASED PARTS  
 Previous Run : 26083  
 Drawing Name : BUBBLE WINDOW, RH  
 Part Number : D32692  
 Drawing Number : UNDER REVIEW D3269  
 Project Number : N/A  
 Drawing Revision : B  
 Material : NIA  
 Due Date : 3/16/2006 Qty: 4 Um: Each  
 Written By : SEE COMMENT BELOW  
 Checked & Approved By : 06.03.09  
 Comment : Est. A050322 New issue KJ/JLM

## Additional Product

Job Number:

Seq. #: Machine Or Operation: Description :

1.0

PG

PURCHASING

Comment: PURCHASING

Issue P/O: 773

Manufacture D3269-2 as per Dwg D3269

Possible Supplier: Canus

Material release note is required

2.0

D32692P

Bubble Window, RH R44

Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Bubble Window, RH R44

3.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: N/A

4.1 G.A. / Engrave the part's B# on the flange as per Dwg.

4.2 Inspect engraving QCS

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW, RH

Job Number: 26192

Part Number: D32692

Job Number:



*check & police* *06/04/27*

Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*DP 06/05/09* *(7)*

Job Completion



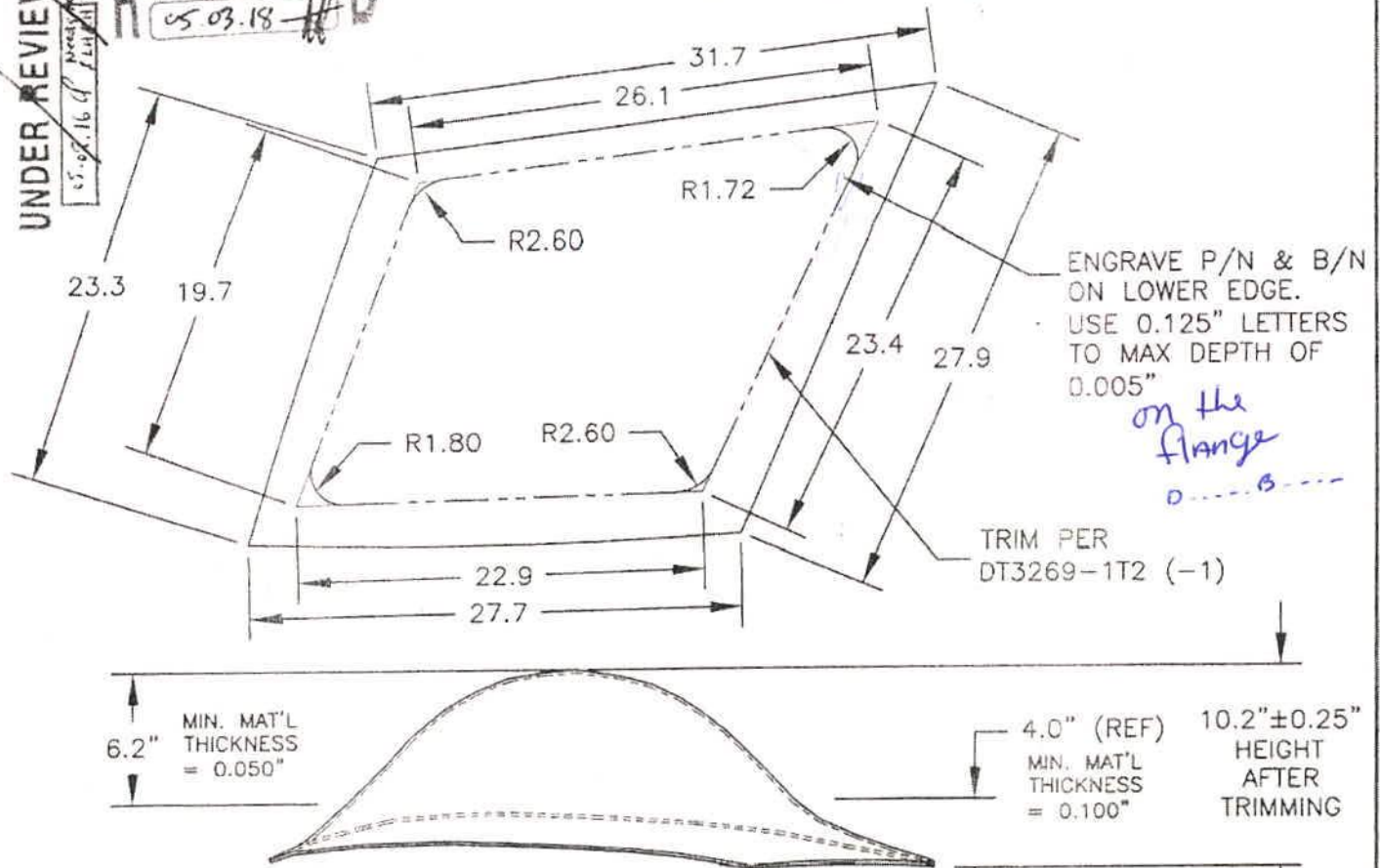
*U 06.05.09*



**DART**

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD	REV. B
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	SHEET 1 OF 1
				D3269	
DATE	05.03.10	TITLE	BUBBLE WINDOW (R44)	SCALE	1:10
A	05.02.18	NEW ISSUE			
B	05.03.10	UPDATE MATERIAL SPEC.			

UNDER REVIEW

RELEASED  
05.03.18**D3269-1 BUBBLE WINDOW, LH (SHOWN) / D3269-2 BUBBLE WINDOW, RH (OPPOSITE)**

- FORM PER D3269-1T1 (-1) OR D3269-2T1 (-2)  
FORMING PROCESS:
  - DRAPE OVER D3269-1T1/-2T1 MOLD
  - HEAT TO 250°F
  - VACUUM FORM TO SPECIFIED HEIGHT
  - LEAVE FOR AT LEAST 20 MINUTES COVERED WITH INSULATED BLANKETS TO COOL
- TRIM PER TEMPLATE D3269-1T2 (-1) OR D3269-2T2 (-2)
- MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.188 TH. MINIMUM THICKNESS AFTER FORMING AS SHOWN ABOVE
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WORK ORDER  
NO. 26192

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**CANUS PLASTICS INC.**  
**300 Lisgar Street**  
**Ottawa, ON**  
**K2P 0E2**

Phone: 613 232 2657  
info@canusplastics.com  
www.canusplastics.com

Fax: 613 232 6214

**Packing Slip** 124966

**CUSTOMER NO.** 163233

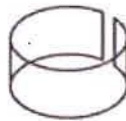
**BILL TO:** DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7

**SHIP TO:** SAME

Attn: Accounts Payable

(613)632-3336

DATE		SHIP VIA	F.O.B.	TERMS		
04/19/06		Canpar	Our Dock	Net 30 days		
P.O. NUMBER		ORDER DATE	SALESPERSON			
773		04/19/06	TM			
PART NUMBER		DESCRIPTION		REQ.	QUANTITY SHIPPED	B.O.
MFG		D-3269-2 BUBBLE WINDOW		4	4	



**CANUS** Plastics Inc.

300 LISGAR ST  
OTTAWA, ONTARIO  
K2P 0E2  
PH: 613-232-2657  
FAX: 613-232-6214

Certificate of Conformance

Date: 3/07/06

To: DART AEROSPACE  
1270 ABERDEEN ST.  
HAWKESBUURY, ON  
K6A 1K7

P.O.#: 773

Order# 124966

The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

<u>Quantity</u>	<u>Description</u>	<u>Specification</u>
4	BUBBLE WINDOW	DWG # D-3269-2
SIGNED:	